Is your cylinder **SAFE** to fill?

Cylinders that are in poor condition or have not been requalified put you at risk of property damage, severe injuries, or death.

Do not fill any cylinder with:

- Excessive rust, corrosion, or pitting on the cylinder, particularly near bottom;
- Dents, bulges, cuts or cracks in the surface;
- Missing or damaged cylinder footring, cylinder neckring (collar), or valve cover; or
- A leaking or defective valve or pressure relief device.

If the cylinder looks safe, check the manufacturing and requalification dates to make sure it can be refilled.

**A**  **Manufacturing Date**
Cylinders must be requalified within 10 years of manufacture (in this illustration by May 2015).

**B**  **Requalification Date**
If a cylinder is older than 10 years, look for a “requalification date” stamp or sticker.

**V123456 0714 E**
Requalifier ID Number  Month/Year requalified
This illustration indicates a visual inspection (VIN) and must be requalified within 5 years or by July 2019.

Other possible requalification markings:

<table>
<thead>
<tr>
<th>Type of Inspection</th>
<th>Date Format</th>
<th>Explanation</th>
</tr>
</thead>
<tbody>
<tr>
<td>7 A1 14</td>
<td>32</td>
<td>No letter after the requalification date means the cylinder must be requalified within 10 years (By July 2024 in this example).</td>
</tr>
<tr>
<td>7 A1 14S</td>
<td>32</td>
<td>“S” means the cylinder must be requalified within 10 years (By July 2024 in this example).</td>
</tr>
<tr>
<td>7 A1 14E</td>
<td>32</td>
<td>“E” means the cylinder must be requalified within 5 years (By July 2019 in this example).</td>
</tr>
</tbody>
</table>

A list of US DOT approved requalifiers and their ID number (RIN) is available on the PHMSA website: [https://portal.phmsa.dot.gov/rinlocator](https://portal.phmsa.dot.gov/rinlocator). See also §173.301

A video guide is available at [https://www.youtube.com/watch?v=83UUfNIWjuU](https://www.youtube.com/watch?v=83UUfNIWjuU)

For more information, contact the Hazmat Info Center: **1-800-467-4922**