

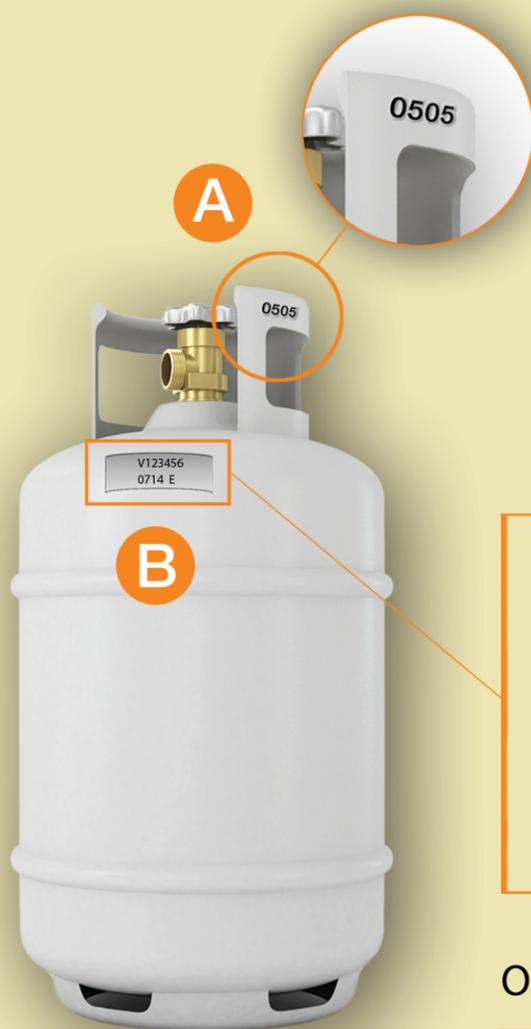
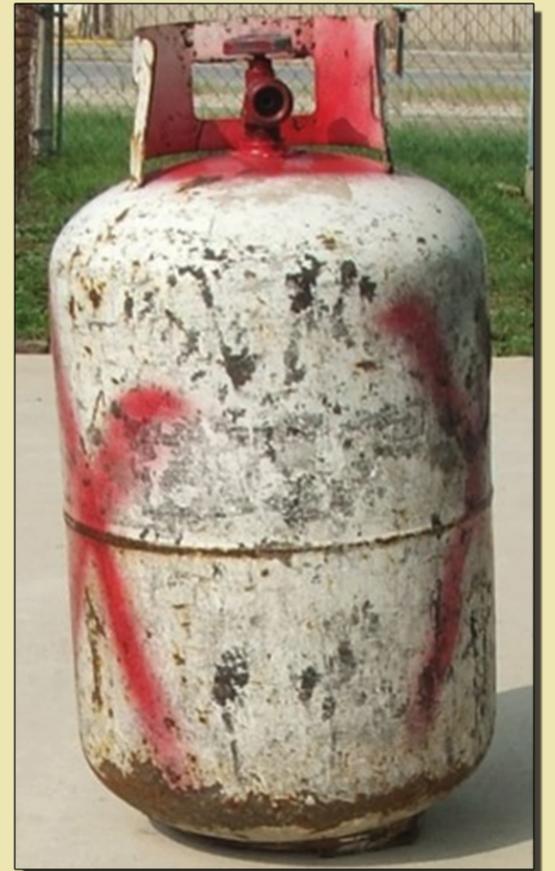
Is your cylinder **SAFE** to fill?

Cylinders that are in poor condition or have not been requalified put you at risk of property damage, severe injuries, or death.

Do not fill any cylinder with:

- Excessive rust, corrosion, or pitting on the cylinder, particularly near bottom;
- Dents, bulges, cuts or cracks in the surface;
- Missing or damaged cylinder footing, cylinder neckring (collar), or valve cover; or
- A leaking or defective valve or pressure relief device.

If the cylinder looks safe, check the manufacturing and requalification dates to make sure it can be refilled.



A Manufacturing Date

Cylinders must be requalified within 10 years of manufacture (in this illustration by May 2015).

B Requalification Date

If a cylinder is older than 10 years, look for a "requalification date" stamp or sticker.

Type of Inspection	
V123456	0714 E
Requalifier ID Number	Month/Year requalified

This illustration indicates a visual inspection (VIN) and must be requalified within 5 years or by July 2019.

Other possible requalification markings:

$7 \begin{smallmatrix} A1 \\ 32 \end{smallmatrix} 14$	$7 \begin{smallmatrix} A1 \\ 32 \end{smallmatrix} 14S$	$7 \begin{smallmatrix} A1 \\ 32 \end{smallmatrix} 14E$
No letter after the requalification date means the cylinder must be requalified within 10 years (by July 2024 in this example).	"S" means the cylinder must be requalified within 10 years (by July 2024 in this example).	"E" means the cylinder must be requalified within 5 years (by July 2019 in this example).



U.S. Department of Transportation

Pipeline and Hazardous Materials Safety Administration

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A list of US DOT approved requalifiers and their ID number (RIN) is available on the PHMSA website: <https://portal.phmsa.dot.gov/rinlocator>. See also §173.301

A video guide is available at <https://www.youtube.com/watch?v=83UUfNIWjuU>
For more information, contact the Hazmat Info Center: **1-800-467-4922**