U.S. Department
of Transportation

**Pipeline and Hazardous
Materials Safety Administration**

East Building, PHH – 32
1200 New Jersey Avenue, Southeast
Washington, D.C. 20590

APPROVAL CA1995090017
ISSUED BY THE COMPETENT AUTHORITY OF THE UNITED STATES
EXPIRATION DATE: January 31, 2015
Third Revision

1. **APPROVAL HOLDER**: Member of NORA, An Association of Responsible Recylers as individual grantees on file with the Office of Hazardous Materials Special Permits and Approvals
Bozeman MT 59715

2. **REGULATORY AUTHORITY**: 49 CFR § 173.28(b)(7)(iii)(C)

3. **SYNOPSIS**: Members of NORA, An Association of Responsible Recyclers (NORA) are authorized to ship solvents in previously used steel drums.

4. **BASIS**: This approval is issued in response to a request from NORA's application (formerly NIPCA) dated September 18, 1996, and supplemental requests dated April 2, 1997, May 15, 1997, February 8, 2000, and July 7, 2003.

5. **PERIOD OF VALIDITY AND CONDITIONS OF APPROVAL**: This approval does not provide relief from any requirements of the Hazardous Materials Regulations except as stated herein. This approval is valid until terminated by the Associate Administrator for Hazardous Materials Safety, subject to the following conditions:

   a. Approved Materials: Only the following material(s) may be transported under the terms of this approval.

Proper shipping name-Hazardous materials description	Hazard Class / Division	Identi-fication Number	Packing Group
Waste combustible liquids, n.o.s.	Combus-tible	NA1993	III

6. **SPECIAL PROVISIONS**:

a. The packaging must meet or exceed the requirements for a UN 1A2 steel drum having a maximum capacity of 30 gallons and must be marked in accordance with 49 CFR 178.503 with "1A2" marked as the packaging identification code required by 49 CFR 178.503 (a)(2). The minimum thickness of the packaging must be at least .9 mm and the packagings must be capable of passing the Packing Group II (Y) performance standard in accordance with Subpart M of Part 178.

b. These drums may be reused for the transportation of solvents, without being subjected to the leakproofness test of 49 CFR 173.28(b)(2), subject to the following conditions:

(1) Inspection/rejection criteria: Each drum shall be inspected for leakage before refilling and shipment. Any evidence of leakage requires that the drum be removed from service. In addition, inspection of general drum conditions shall be in accordance with your "Recommended Container Management Guidelines" submitted in the application dated September 18, 1996, and each drum not in compliance with this guideline must be removed from service.

(2) Drums may only be transported in your members' vehicles (private carriage) and each vehicle used in the transporting of these drums must have a means of containment sufficient to contain 30 gallons of solvent.

(3) A drum may not be loaded to more than 75% (three-quarters) of its total capacity.

c. A current copy of this approval must be maintained and made available for examination at each location where

refilling of drums which have not been leakproofness tested takes place.

d. Any person who re-offers for transportation or transports the above-described package(s) may do so under the authority of this approval if all requirements and conditions of this approval are met.

8. **GENERAL PROVISIONS**:

a. Members of NORA are required to report any incident involving loss of packaging contents or packaging failure to the Associate Administrator for Hazardous Materials Safety (AAHMS) as soon as practicable. (49 CFR 171.15 and 171.16 apply to any activity undertaken under the authority of this approval).

b. Only members of NORA may use this approval to package and ship solvents in previously used drums that are not subjected to the leakproofness test of 49 CFR 173.28 (b)(2).

c. NORA must provide a current list of members by June 30 of each year or upon demand by the AAHMS.

d. Failure by any person to comply with the terms and conditions of this approval and the Hazardous Materials Regulations, 49 CFR Parts 171-180, may result in the modification, suspension or termination of that person's authority to use this approval. Failure to comply may also subject that person to penalties prescribed by 49 U.S.C. §§ 5123 and 5124. This approval may be modified, suspended or terminated in its entirety if that action is justified in light of changes in circumstances or additional information not available when this approval was issued. Unless immediate modification, suspension or termination is necessary to avoid a risk of significant harm to persons or property, before action is taken, that person will be notified and provided with an opportunity to show why the proposed action should not be taken.

e. Each "Hazmat employee", as defined in § 171.8, who performs a function subject to this approval must be provided training on the requirements and conditions of this approval in addition to the training required by §§ 172.700 through 172.704.

f. Please refer to the aforementioned approval number in any future correspondence regarding this authorization.

Issued in Washington, D.C.

Dated: 01/15/2010

For Dr. Magdy El-Sibaie
Acting Associate Administrator for Hazardous Materials Safety

Address all inquiries to: Associate Administrator for Hazardous Materials Safety, Pipeline and Hazardous Materials Safety Administration, Department of Transportation, Washington, D.C. 20590. Attention: PHH-30.