DOT-E 8684
(FOURTH REVISION)

EXPIRATION DATE: May 31, 2002

(FOR RENEWAL, SEE 49 CFR § 107.109)

1. GRANTEE: Great Lakes Chemical Corporation
   El Dorado, Arkansas

2. PURPOSE AND LIMITATION: This exemption authorizes the
   transportation in commerce of chlorine in a MC 331 cargo
   tank equipped with a manway cover that is not authorized
   in the Hazardous Materials Regulations (HMR). This
   exemption provides no relief from any Hazardous Materials
   Regulation (HMR) other than as specifically stated
   herein.

3. REGULATORY SYSTEM AFFECTED: 49 CFR Parts 106, 107 and
   171-180.

4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR §§ 173.315(a)
   and 178.337-1(c)(2)(ii) in that the tank is fitted with a
   manhole that is not authorized in the HMR.

5. BASIS: This exemption is based on the application of
   Great Lakes Chemical Corporation dated May 17, 2000,
   submitted in accordance with § 107.109.

6. HAZARDOUS MATERIALS (49 CFR § 172.101):

<table>
<thead>
<tr>
<th>Hazardous materials description -- proper shipping name</th>
<th>Hazard Class/Division</th>
<th>Identification Number</th>
<th>Packing Group</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chlorine</td>
<td>2.3</td>
<td>UN1017</td>
<td>N/A</td>
</tr>
</tbody>
</table>
7. **PACKAGING AND SAFETY CONTROL MEASURES:**

a. **PACKAGING** - Packaging prescribed is a cargo tank marked MC-331 that is equipped with a manway cover complying with GATC Drawings 339-678 and 1049-856 for a design pressure of 225 psi. The manway cover must be designed to permit the use of the Chlorine Institute's safety kit. This exemption must cover only one cargo tank bearing serial number CPV 1004-1. No new construction is authorized.

b. **TESTING** - The cargo tank must be reinspected and retested in accordance with § 180.407(c) as prescribed for DOT Specification MC 331 cargo tanks.

8. **SPECIAL PROVISIONS:**

a. A person who is not a holder of this exemption who receives a package covered by this exemption may reoffer it for transportation provided no modifications or change are made to the package and it is reoffered for transportation in conformance with this exemption and the HMR.

b. A current copy of this exemption must be maintained at each facility where the package is offered or reoffered for transportation.

c. **MARKING** - The cargo tank must be plainly marked on the right side near the front, in letters at least two inches high on a contrasting background, "DOT-E 8684."

9. **MODES OF TRANSPORTATION AUTHORIZED:** Motor vehicle.

10. **MODAL REQUIREMENT:** A current copy of this exemption must be carried aboard each motor vehicle used to transport packages covered by this exemption.

11. **COMPLIANCE:** Failure by a person to comply with any of the following may result in suspension or revocation of this exemption and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 *et seq.*
All terms and conditions prescribed in this exemption and the Hazardous Materials Regulations, 49 CFR Parts 171-180.

Registration required by § 107.601 et seq., when applicable.

Each "Hazmat employee", as defined in 49 CFR 171.8, who performs a function subject to the exemption must receive training on the requirements and conditions of this exemption in addition to the training required by §§ 172.700 through 172.704.

No person may use or apply this exemption, including display of its number, when the exemption has expired or is otherwise no longer in effect.

12. REPORTING REQUIREMENTS: The carrier is required to report any incident involving loss of packaging contents or packaging failure to the Associate Administrator for Hazardous Materials Safety (AAHMS) as soon as practicable. (Sections 171.15 and 171.16 apply to any activity undertaken under the authority of this exemption.) In addition, the holder(s) of this exemption must inform the AAHMS, in writing, of any incidents involving the package and shipments made under the terms of this exemption.

Issued at Washington, D.C.:

Robert A. McGuire
Acting Associate Administrator
for Hazardous Materials Safety

Address all inquiries to: Associate Administrator for Hazardous Materials Safety, Research and Special Programs Administration, Department of Transportation, Washington, D.C. 20590.
Attention: DIM-31.

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