



U.S. Department
of Transportation

**Pipeline and Hazardous
Materials Safety
Administration**

April 29, 2022

1200 New Jersey Avenue, SE
Washington, DC 20590

DOT-SP 21067
(FIRST REVISION)

EXPIRATION DATE: 2026-03-31

(FOR RENEWAL, SEE 49 CFR 107.109)

1. GRANTEE: Stainless Tank & Equipment Co., LLC
Beloit, WI
2. PURPOSE AND LIMITATIONS:
 - a. This special permit authorizes the manufacture, mark, sale, and use of DOT 400 series cargo tanks fabricated using certain stainless steels and other materials not authorized as materials of construction by § 178.345-2. This special permit provides no relief from the Hazardous Materials Regulations (HMR) other than as specifically stated herein. The most recent revision supersedes all previous revisions.
 - b. The safety analyses performed in development of this special permit only considered the hazards and risks associated with transportation in commerce. The safety analyses did not consider the hazards and risks associated with consumer use, use as a component of a transport vehicle or other device, or other uses not associated with transportation in commerce.
 - c. In accordance with 49 CFR 107.107(a), party status may not be granted to a manufacturing special permit. These packagings may be used in accordance with 49 CFR 173.22a.
3. REGULATORY SYSTEM AFFECTED: 49 CFR Parts 106, 107 and 171- 180.
4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR § 172.203(a) in that the shipping paper need not bear the special permit number; § 178.345-2 in that the use of a material not listed in Section II of the ASME Code is not authorized, except as specified herein; and §§ 178.346-2, 178.347-2, and 178.348-2 in that the construction of cargo tanks with thicknesses less than specified is not authorized, except as specified herein.
5. BASIS: This special permit is based on the application of Stainless Tank & Equipment Co., LLC dated April 5, 2022, submitted in accordance with § 107.109.

6. HAZARDOUS MATERIALS (49 CFR 172.101):

Hazardous Material Description			
Proper Shipping Name	Hazard Class/ Division	Identification Number	Packing Group
Hazardous materials authorized to be transported in DOT 406, DOT 407, and DOT 412 cargo tanks	As appropriate	As appropriate	I, II, or III

7. SAFETY CONTROL MEASURES:

a. PACKAGING: Packagings prescribed are certain DOT specification cargo tanks conforming in all respects to either DOT Specification 406, 407, or 412, except that the materials of construction are as shown in the attached table to this special permit. Materials must conform to the ASME Code and applicable ASME Code Case(s) for the respective material, except that the allowable design stresses shall be such that the design margin for all cargo tanks will be 4:1 (as required by § 178.345-3(a)). The minimum thicknesses shall be as determined by the notes shown in the attached table to this special permit.

b. MAINTENANCE: Requalification and maintenance of all cargo tank motor vehicles fabricated under the terms of this special permit must be in accordance with the requirements in 49 CFR Part 180, Subpart E for the applicable DOT 400 series cargo tank.

c. MARKING: Each cargo tank motor vehicle must be plainly marked "DOT-SP 21067" on both sides near the middle in letters/numbers at least two inches in height on a contrasting background. Each vehicle identification number must be marked on both sides of the vehicle as specified in § 172.302(b).

8. SPECIAL PROVISIONS:

a. In accordance with the provisions of Paragraph (b) of § 173.22a, persons may use the packaging authorized by this special permit for the transportation of the hazardous materials specified in paragraph 6, only in conformance with the terms of this special permit.

b. A person who is not a holder of this special permit, but receives a package covered by this special permit, may reoffer it for transportation provided no modification or change is made to the package and it is offered for transportation in conformance with this special permit and the HMR.

- c. A current copy of this special permit must be maintained at each facility where the package is offered or reoffered for transportation.
- d. Each packaging manufactured under the authority of this special permit must be either (1) marked with the name of the manufacturer and location (city and state) of the facility at which it is manufactured or (2) marked with a registration symbol designated by the Office of Hazardous Materials Safety for a specific manufacturing facility.
- e. A current copy of this special permit must be maintained at each facility where the packaging is manufactured under this special permit. It must be made available to a DOT representative upon request.
9. MODES OF TRANSPORTATION AUTHORIZED: Motor vehicle.
10. MODAL REQUIREMENTS: A current copy of this special permit must be carried aboard each motor vehicle used to transport packages covered by this special permit.
11. COMPLIANCE: Failure by a person to comply with any of the following may result in suspension or revocation of this special permit and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:
- o All terms and conditions prescribed in this special permit and the Hazardous Materials Regulations, 49 CFR Parts 171-180.
 - o Persons operating under the terms of this special permit must comply with the security plan requirement in Subpart I of Part 172 of the HMR, when applicable.
 - o Registration required by § 107.601 et seq., when applicable.

Each “Hazmat employee”, as defined in § 171.8, who performs a function subject to this special permit must receive training on the requirements and conditions of this special permit in addition to the training required by §§ 172.700 through 172.704.

No person may use or apply this special permit, including display of its number, when this special permit has expired or is otherwise no longer in effect.

Under Title VII of the Safe, Accountable, Flexible, Efficient Transportation Equity Act: A Legacy for Users (SAFETEA-LU)—“The Hazardous Materials Safety and Security Reauthorization Act of 2005” (Pub. L. 109-59), 119 Stat. 1144 (August 10, 2005), amended the Federal hazardous materials transportation law by changing the term “exemption” to “special permit” and authorizes a special permit to be granted up to two years for new special permits and up to four years for renewals.

12. REPORTING REQUIREMENTS: Shipments or operations conducted under this special permit are subject to the Hazardous Materials Incident Reporting requirements specified in 49 CFR §§ 171.15 - Immediate notice of certain hazardous materials incidents, and

171.16 - Detailed hazardous materials incident reports. In addition, the grantee(s) of this special permit must notify the Associate Administrator for Hazardous Materials Safety, in writing, of any incident involving a package, shipment or operation conducted under terms of this special permit.

Issued in Washington, D.C.:



for William Schoonover
Associate Administrator for Hazardous Materials Safety

Address all inquiries to: Associate Administrator for Hazardous Materials Safety, Pipeline and Hazardous Materials Safety Administration, U.S. Department of Transportation, East Building PHH-13, 1200 New Jersey Avenue, Southeast, Washington, D.C. 20590.

Copies of this special permit may be obtained by accessing the Hazardous Materials Safety Homepage at <https://www.phmsa.dot.gov/approvals-and-permits/hazmat/special-permits-search>. Photo reproductions and legible reductions of this special permit are permitted. Any alteration of this special permit is prohibited.

PO: CASILLAS/NICKS

Portable Tank Equivalent Thickness Calculation					
MATERIALS & MINIMUM THICKNESS CORRECTION FACTORS					
49 CFR § 178.274(a)(3)					Correction Factor (C _f)
Term			Tensile Strength (MPa)	Elongation at Fracture (%)	
Reference Steel			370	27	1.00
Common Name or Type	UNS Designation	2015 ASME Section II			Correction Factor (C _f)
		Specification	Min Tensile Strength (MPa)	Elongation in 2" Min. (%)	
AL6XN	NO8367	SA-240	690	30	0.78
2101	S32101	SA-240	700	30	0.78
2205	S32205	SA-240	655	25	0.85
AL5X	S32615	SA-240	550	25	0.90
2760	S32760	SA-240	750	25	0.81
2906	S32906	SA-240	800	25	0.79
Alloy 20	N08020	SA-240	550	30	0.85
Titanium Gr 2	R50400	SB-265	345	20	1.13
Grade 70 Steel	K02700	SA-516	485	21	0.99

Table Notes:

- A) Minimum Correction Factor determined through application of 49 CFR 178.274(d)(5) calculation for reference steel.
- B) Certified Material Test Report (MTR) values may be used in the calculation of the Correction Factor. Compliance with the limits of 49 CFR 178.274(c)(10) and 49 CFR 178.345-3(a)(2) shall be maintained.
- C) In no case shall the minimum thickness be less than 0.090".

Application Examples:

The 49 CFR §§ 178.346-2, 347-2, and 348-2 minimum thickness table value for mild steel shall be found for the tank design and the material correction factor applied.

Example I:

A mild steel DOT 407 cargo tank with a volume capacity of 20 gallons per inch has a § 178.347-2 Table I & II minimum head thickness of 0.129" and a minimum shell thickness of 0.129". The minimum thicknesses for the same design constructed from LDX 2205 in lieu of mild steel would be found per the following:

Table I minimum thickness = 0.129"

Table II minimum thickness = 0.129"

Table LDX 2205 (C_F) = 0.85

Head minimum thickness = 0.129" (0.85) = 0.1097"

Shell minimum thickness = 0.129" (0.85) = 0.1097"

Example II:

A mild steel DOT 407 cargo tank with a volume capacity of 12 gallons per inch has a § 178.347-2 Table I & II minimum head thickness of 0.100" and a minimum shell thickness of 0.100". The minimum thickness for the same tank design constructed from LDX 2101 in lieu of mild steel would be found per the following:

Table I minimum thickness = 0.100"

Table II minimum thickness = 0.100"

Table LDX 2101 (C_F) = 0.78

Head minimum thickness = 0.100" (0.78) = 0.078"

Shell minimum thickness = 0.100" (0.78) = 0.078"

(Calculated thicknesses of 0.078" are less than the lowest value established by Note C, therefore 0.090" must be used.)