



U.S. Department
of Transportation

**Pipeline and Hazardous
Materials Safety
Administration**

October 20, 2022

1200 New Jersey Avenue, SE
Washington, DC 20590

DOT-SP 20361
(EIGHTH REVISION)

EXPIRATION DATE: 2026-09-30

(FOR RENEWAL, SEE 49 CFR 107.109)

1. GRANTEE: Keith Huber Corporation
Gulfport, MS
2. PURPOSE AND LIMITATIONS:
 - a. This special permit authorizes the manufacture, mark, sale, and use of certain DOT Specification 412/407 cargo tanks with a baffle support assembly welded to the inside of the cargo tank without the use of pads, for the transportation in commerce of the materials authorized by this special permit. This special permit provides no relief from the Hazardous Materials Regulations (HMR) other than as specifically stated herein. The most recent revision supersedes all previous revisions.
 - b. The safety analyses performed in development of this special permit only considered the hazards and risks associated with transportation in commerce. The safety analyses did not consider the hazards and risks associated with consumer use, use as a component of a transport vehicle or other device, or other uses not associated with transportation in commerce.
 - c. In accordance with § 107.107(a) party status may not be granted to a manufacturing permit. These packagings may be used in accordance with § 173.22a.
3. REGULATORY SYSTEM AFFECTED: 49 CFR Parts 106, 107 and 171- 180.
4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR § 178.345-3(f)(3) in that a baffle support assembly welded to the inside of the cargo tank wall without the use of pads is not authorized, except as specified herein.
5. BASIS: This special permit is based on the renewal application of Keith Huber Corporation dated September 21, 2022, submitted in accordance with § 107.109.

Tracking Number: 2022095020

6. HAZARDOUS MATERIALS (49 CFR 172.101):

Hazardous Material Description			
Proper Shipping Name	Hazard Class/ Division	Identification Number	Packing Group
Gasoline includes gasoline mixed with ethyl alcohol, with not more than 10% alcohol	3	UN1203	II

7. SAFETY CONTROL MEASURES:

a. PACKAGING: Prescribed packagings are DOT Specification 412/407 cargo tanks with a baffle support assembly welded to the inside of the cargo tank without the use of pads as shown on the drawings on file. This special permit authorizes use of cargo tanks described herein manufactured by Keith Huber Corporation, identified by serial number in Attachment to this special permit. No new construction is authorized.

b. INSPECTIONS AND TESTS: As part of each pressure test required by § 180.407(g), the required internal inspection must include a detailed inspection of the baffle, baffle supports, their attachment to the cargo tank wall and the interior wall of the cargo tank.

(1) The area of direct weld attachment to the shell of the cargo tank wall of the baffle assembly must be inspected for cracking, corrosion, weld defects or other defects that may cause the baffle assembly to detach from the shell. Ferrous baffles or the assembly must be examined by the Wet Fluorescent Magnetic Particle method. Non-Destructive Examination (test methodology, tester qualifications, and documentation) must be in accordance with ASME Section V. Any cracked or corroded baffle assembly must be replaced with material whose properties are equivalent to that of the cargo tank wall or a material approved by a Design Certified Engineer.

(2) Baffle assemblies must be inspected for cracking, corrosion, weld defects or distortion that would allow the entire baffle or any part of the baffle to become detached from any of its anchor points.

8. SPECIAL PROVISIONS:

a. A person who is not a holder of this special permit who owns a cargo tank motor vehicle or cargo tank covered by this special permit may continue to use it once it has

been inspected or repaired in conformance with this special permit and the HMR.

b. A repair facility may test and repair a cargo tank motor vehicle covered by this special permit.

c. A current copy of this special permit must be maintained at each repair facility where the cargo tank motor vehicle is tested or repaired.

d. Each person performing an inspection or repair of a cargo tank in accordance with this special permit must prepare a test report identifying the results of the inspection and a summary of the repairs in accordance with the requirement in § 180.417(b).

e. Copies of the test report prepared under this special permit must be made available in accordance with the requirements in § 180.417(d) and must be submitted to the Federal Motor Carrier Safety Administration at: fmcsa.cargotank@dotgov.

9. MODES OF TRANSPORTATION AUTHORIZED: Motor vehicle.

10. MODAL REQUIREMENTS: A current copy of this special permit must be carried aboard each motor vehicle used to transport packages covered by this special permit.

11. COMPLIANCE: Failure by a person to comply with any of the following may result in suspension or revocation of this special permit and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:

- All terms and conditions prescribed in this special permit and the Hazardous Materials Regulations, 49 CFR Parts 171-180.
- Persons operating under the terms of this special permit must comply with the security plan requirement in Subpart I of Part 172 of the HMR, when applicable.
- Registration required by § 107.601 et seq., when applicable.

Each "Hazmat employee", as defined in § 171.8, who performs a function subject to this special permit must receive training on the requirements and conditions of this special permit in addition to the training required by §§ 172.700 through 172.704.

No person may use or apply this special permit, including display of its number, when this special permit has expired or is otherwise no longer in effect.

Under Title VII of the Safe, Accountable, Flexible, Efficient Transportation Equity Act: A Legacy for Users (SAFETEA-LU) — "The Hazardous Materials Safety and Security Reauthorization Act of 2005" (Pub. L. 109-59), 119 Stat. 1144 (August 10, 2005), amended the Federal hazardous materials transportation law by changing the term

- “exemption” to “special permit” and authorizes a special permit to be granted up to two years for new special permits and up to four years for renewals.
12. REPORTING REQUIREMENTS: Shipments or operations conducted under this special permit are subject to the Hazardous Materials Incident Reporting requirements specified in 49 CFR §§ 171.15 - Immediate notice of certain hazardous materials incidents, and 171.16 - Detailed hazardous materials incident reports. In addition, the grantee(s) of this special permit must notify the Associate Administrator for Hazardous Materials Safety, in writing, of any incident involving a package, shipment or operation conducted under terms of this special permit.

Issued in Washington, D.C.:



for William Schoonover
Associate Administrator for Hazardous Materials Safety

Address all inquiries to: Associate Administrator for Hazardous Materials Safety, Pipeline and Hazardous Materials Safety Administration, U.S. Department of Transportation, East Building PHH-13, 1200 New Jersey Avenue, Southeast, Washington, D.C. 20590.

Copies of this special permit may be obtained by accessing the Hazardous Materials Safety Homepage at <https://www.phmsa.dot.gov/approvals-and-permits/hazmat/special-permits-search>. Photo reproductions and legible reductions of this special permit are permitted. Any alteration of this special permit is prohibited.

PO: Casey Chambers

Attachment 1

Serial Numbers Authorized under DOT-SP 20361:

324404212-D	EDM42302147501D	ESD30207146002D	ETT55211140001D
332404412-D	EDM42302147502D	ESD30207146003D	ETT55211140002D
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