1. GRANTEE: Arkema, Inc.
   King of Prussia, PA

2. PURPOSE AND LIMITATION:
   a. This emergency special permit authorizes the one-time, one-way transportation in commerce of a toxic by inhalation material in UN 1A1 steel drums overpacked in UN 1A2 steel drums. This special permit provides no relief from the Hazardous Materials Regulations (HMR) other than as specifically stated herein. The most recent revision supersedes all previous revisions.

   b. The safety analyses performed in development of this special permit only considered the hazards and risks associated with transportation in commerce. The safety analyses did not consider the hazards and risks associated with consumer use, use as a component of a transport vehicle or other device, or other uses not associated with transportation in commerce.

   c. No party status will be granted to this special permit.


4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR § 173.227(b)(2)(iii) in that the cap seal does not meet the minimum internal pressure of 100 kPa (15 psig).

5. BASIS: This emergency special permit is based on the application of Arkema, Inc., dated February 6, 2014, submitted in accordance with § 107.117 and a determination that it is necessary to prevent significant injury to persons or property.
6. HAZARDOUS MATERIALS (49 CFR § 172.101):

<table>
<thead>
<tr>
<th>Hazardous Materials Description</th>
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<tbody>
<tr>
<td><strong>Proper shipping name</strong></td>
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<tr>
<td>Toxic by inhalation liquid,</td>
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<tr>
<td>flammable, n.o.s. (Ethylidiisopropylamine)</td>
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</tbody>
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7. SAFETY CONTROL MEASURES:

a. PACKAGING - Packagings prescribed are 9 UN 1A1 drums (meeting the packing group I performance level) that are authorized in § 173.227, except that the cap seal does not meet the required minimum for internal pressure in § 173.227 (b)(2)(iii), overpacked in 85 gallon UN 1A2 steel drums conforming to § 173.227. The inner drums must be surrounded by a shock-mitigating, non-reactive material on all sides.

b. The outside of each drum must be plainly and durably marked “DOT-SP 16090” as required in § 172.301(c).

8. OPERATIONAL CONTROLS:

a. The drums must be blocked and braced within the transport vehicle. Drums may not be stacked within the transport vehicle.

b. The transport vehicle must be sealed during transportation.

c. The shipment must be from on origin to one destination only without any intermediate pickup or delivery.

d. No other hazardous materials may be shipped on the transport vehicle.
9. **SPECIAL PROVISIONS:**

a. A person who is not a holder of this special permit who receives a package covered by this special permit may reoffer it for transportation provided no modifications or changes are made to the package and it is reoffered for transportation in conformance with this special permit and the HMR.

b. A current copy of this special permit must be maintained at each facility where the package is offered or reoffered for transportation.

10. **MODES OF TRANSPORTATION AUTHORIZED:** Motor Vehicle.

11. **MODAL REQUIREMENTS:** A current copy of this special permit must be carried aboard each motor vehicle used to transport packages covered by this special permit.

12. **COMPLIANCE:** Failure by a person to comply with any of the following may result in suspension or revocation of this special permit and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:

   o All terms and conditions prescribed in this special permit and the Hazardous Materials Regulations, 49 CFR Parts 171-180.

   o Persons operating under the terms of this special permit must comply with the security plan requirement in Subpart I of Part 172 of the HMR, when applicable.

   o Registration required by §107.601 et seq., when applicable.

Each "Hazmat employee", as defined in §171.8, who performs a function subject to this special permit must receive training on the requirements and conditions of this special permit in addition to the training required by §§172.700 through 172.704.

No person may use or apply this special permit, including display of its number, when this special permit has expired or is otherwise no longer in effect.
Under Title VII of the Safe, Accountable, Flexible, Efficient Transportation Equity Act: A Legacy for Users (SAFETEA-LU)—“The Hazardous Materials Safety and Security Reauthorization Act of 2005” (Pub. L. 109-59), 119 Stat. 1144 (August 10, 2005), amended the Federal hazardous materials transportation law by changing the term “exemption” to “special permit” and authorizes a special permit to be granted up to two years for new special permits and up to four years for renewals.

13. REPORTING REQUIREMENTS: Shipments or operations conducted under this special permit are subject to the Hazardous Materials Incident Reporting requirements specified in 49 CFR §§ 171.15—Immediate notice of certain hazardous materials incidents, and 171.16—Detailed hazardous materials incident reports. In addition, the grantee(s) of this special permit must notify the Associate Administrator for Hazardous Materials Safety, in writing, of any incident involving a package, shipment or operation conducted under terms of this special permit.

Issued in Washington, D.C.:

for Dr. Magdy El-Sibaie
Associate Administrator for Hazardous Materials Safety


Copies of this special permit may be obtained by accessing the Hazardous Materials Safety Homepage at http://hazmat.dot.gov/sp_app/special_permits/spec_perm_index.htm
Photo reproductions and legible reductions of this special permit are permitted. Any alteration of this special permit is prohibited.

PO: HERZOGK