



U.S. Department  
of Transportation

**Pipeline and Hazardous  
Materials Safety  
Administration**

**April 10, 2023**

1200 New Jersey Avenue, SE  
Washington, DC 20590

DOT-SP 15806  
(EIGHTH REVISION)

**EXPIRATION DATE:2027-02-28**

(FOR RENEWAL, SEE 49 CFR 107.109)

1. GRANTEE: Precision Technik, Inc.  
Atlanta, GA
2. PURPOSE AND LIMITATIONS:
  - a. This special permit authorizes the manufacture, mark, sale, and use of non-DOT specification full opening head, steel salvage cylinders, each with a water capacity of more than 450 L (119 gallons) for use in transporting various hazardous materials in damaged, leaking, or improperly filled cylinders or tanks. This special permit provides no relief from the Hazardous Materials Regulations (HMR) other than as specifically stated herein. The most recent revision supersedes all previous revisions.
  - b. The safety analyses performed in development of this special permit only considered the hazards and risks associated with transportation in commerce. The safety analyses did not consider the hazards and risks associated with consumer use, use as a component of a transport vehicle or other device, or other uses not associated with transportation in commerce.
  - c. In accordance with 49 CFR 107.107(a), party status may not be granted to a manufacturing permit. These packaging maybe used in accordance with CFR 173.22a.
3. REGULATORY SYSTEM AFFECTED: 49 CFR Parts 106, 107 and 171- 180.
4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR § 173.3(d)(2)(ii) in that the salvage cylinders are greater than 450 L in water capacity.
5. BASIS: This special permit is based on the application of Precision Technik, Inc. dated March 10, 2023, submitted in accordance with § 107.109.

Tracking Number: 2023034687

6. HAZARDOUS MATERIALS (49 CFR § 172.101):

<b>Hazardous Material Description</b>			
<b>Proper Shipping Name</b>	<b>Hazard Class/ Division</b>	<b>Identification Number</b>	<b>Packing Group</b>
Various, except Acetylene	2.1	As appropriate	N/A
Various	2.2	As appropriate	N/A
Various	2.3	As appropriate	N/A
Various	3	As appropriate	I, II, III
Various	6.1	As appropriate	I, II, III
Various	8	As appropriate	I, II, III

7. PACKAGING: Packaging prescribed is a full opening head carbon or stainless steel salvage cylinder described as a Large Container Transfer Unit (LCTU), used for the transport of damaged, leaking, or improperly filled cylinders or tanks. The salvage cylinder must be designed, constructed, and marked in accordance with Section VIII, Division 1 of the ASME Code with a minimum design margin of 4 to 1. All welding must be inspected with penetration radiography. Salvage cylinders must conform to Precision Technik, Inc. drawings submitted with the application for special permit and on file with the Office of Hazardous Materials Safety. Salvage cylinders must be in accordance with all requirements of § 173.3(d) except as follows:
- § 173.3(d)(2)(ii) The maximum water capacity for salvage cylinders with an MAWP (Maximum Allowable Working Pressure) of 250 psig must be 2,010 liters (531 US Gallons).
  - § 173.3(d)(2)(ii) The maximum water capacity for salvage cylinders with an MAWP of 450 psig must be 2,010 liters (531 US Gallons).

c. § 173.3(d)(2)(ii) The maximum water capacity for salvage cylinders with an MAWP of 745 psig must be 4,702 liters (1,242 US Gallons).

d. § 173.3(d)(2)(iii) Contents of the damaged or leaking cylinder or tank must be limited in pressure and volume so that if totally discharged into the salvage cylinder, the pressure in the salvage cylinder will not exceed the salvage cylinder's respective MAWP at 131 °F.

e. § 173.3(d)(3)(iv) Each cylinder must be marked "DOT-SP 15806" in addition to the words "SALVAGE CYLINDER".

8. SPECIAL PROVISIONS:

a. In accordance with the provisions of paragraph (b) of § 173.22a, persons may use the packaging authorized by this special permit for the transportation of the hazardous materials specified in paragraph 6, only in conformance with the terms of this special permit.

b. A person who is not a holder of this special permit, but receives a package covered by this special permit, may reoffer it for transportation provided no modification or change is made to the package and it is offered for transportation in conformance with this special permit and the HMR.

c. A current copy of this special permit must be maintained at each facility where the package is offered or reoffered for transportation.

d. Each packaging manufactured under the authority of this special permit must be either (1) marked with the name of the manufacturer and location (city and state) of the facility at which it is manufactured or (2) marked with a registration symbol designated by the Office of Hazardous Materials Safety Approvals and Permits Division for a specific manufacturing facility.

e. A current copy of this special permit must be maintained at each facility where the packaging is manufactured under this special permit. It must be made available to a DOT representative upon request.

9. MODES OF TRANSPORTATION AUTHORIZED: Motor vehicle and cargo vessel.

10. MODAL REQUIREMENTS: A current copy of this special permit must be carried aboard each motor vehicle used to transport packages covered by this special permit.
11. COMPLIANCE: Failure by a person to comply with any of the following may result in suspension or revocation of this special permit and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:
  - o All terms and conditions prescribed in this special permit and the Hazardous Materials Regulations, 49 CFR Parts 171-180.
  - o Persons operating under the terms of this special permit must comply with the security plan requirement in Subpart I of Part 172 of the HMR, when applicable.
  - o Registration required by § 107.601 et seq., when applicable.

Each “Hazmat employee”, as defined in § 171.8, who performs a function subject to this special permit must receive training on the requirements and conditions of this special permit in addition to the training required by §§ 172.700 through 172.704.

No person may use or apply this special permit, including display of its number, when this special permit has expired or is otherwise no longer in effect.

Under Title VII of the Safe, Accountable, Flexible, Efficient Transportation Equity Act: A Legacy for Users (SAFETEA-LU) — “The Hazardous Materials Safety and Security Reauthorization Act of 2005” (Pub. L. 109-59), 119 Stat. 1144 (August 10, 2005), amended the Federal hazardous materials transportation law by changing the term “exemption” to “special permit” and authorizes a special permit to be granted up to two years for new special permits and up to four years for renewals.

12. REPORTING REQUIREMENTS: Shipments or operations conducted under this special permit are subject to the Hazardous Materials Incident Reporting requirements specified in 49 CFR § 171.15 - Immediate notice of certain hazardous materials incidents, and § 171.16 - Detailed hazardous materials incident reports. In addition, the grantee(s) of this

special permit must notify the Associate Administrator for Hazardous Materials Safety, in writing, of any incident involving a package, shipment or operation conducted under terms of this special permit.

Issued in Washington, D.C.:

A handwritten signature in blue ink, appearing to read "W. Schoonover", is written over a horizontal line.

for William Schoonover  
Associate Administrator for Hazardous Materials Safety

Address all inquiries to: Associate Administrator for Hazardous Materials Safety, Pipeline and Hazardous Materials Safety Administration, U.S. Department of Transportation, East Building PHH-13, 1200 New Jersey Avenue, Southeast, Washington, D.C. 20590.

Copies of this special permit may be obtained by accessing the Hazardous Materials Safety Homepage at <https://www.phmsa.dot.gov/approvals-and-permits/hazmat/special-permits-search>. Photo reproductions and legible reductions of this special permit are permitted. Any alteration of this special permit is prohibited.

PO: TG