1. **GRANTEE:** W.R. Grace Grace-Conn
    Columbia, MD

2. **PURPOSE AND LIMITATION:**
   
   a. This special permit authorizes the transportation in commerce of organometallic substance solid, water-reactive, (aluminum alkyl mixture) materials in a UN 21A metal intermediate bulk container (IBC) for solids that are loaded or discharged at a gauge pressure greater than 10 kPa (1.45 psig). This special permit provides no relief from the Hazardous Materials Regulations (HMR) other than as specifically stated herein. The most recent revision supersedes all previous revisions.

   b. The safety analyses performed in the development of this special permit only considered the hazards and risks associated with the transportation in commerce.

   c. No party status will be granted to this special permit.

3. **REGULATORY SYSTEM AFFECTED:** 49 CFR Parts 106, 107 and 171-180.

4. **REGULATIONS FROM WHICH EXEMPTED:** 49 CFR § 173.242(d) in that IBCs are not an authorized packaging, except as specified herein.

5. **Basis:** This special permit is based on the application of W.R. Grace Grace-Conn dated July 30, 2014 submitted in accordance with § 107.109.
6. HAZARDOUS MATERIALS (49 CFR 172.101):

<table>
<thead>
<tr>
<th>Hazardous Materials Description</th>
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<tbody>
<tr>
<td><strong>Proper Shipping Name</strong></td>
</tr>
<tr>
<td>Organometallic substance, solid, water-reactive, flammable, n.o.s. (aluminum alkyl mixture)</td>
</tr>
<tr>
<td>Organometallic substance, solid, pyrophoric, water-reactive (aluminum alkyl mixture)</td>
</tr>
</tbody>
</table>

7. SAFETY CONTROL MEASURES:

a. **PACKAGING** -

(1) Packaging prescribed is a specification UN 21A metal IBC for solids that are loaded or discharged at a gauge pressure greater than 10 kPa (1.45 psig). The IBC conforms to the configuration and typical dimensions shown on Advanced Packaging Technology Laboratories Inc. Report No. HM 6922, Revision I, dated August 28, 2012 and Silvan Industries, Inc. drawings 200-788 Revisions C and D dated January 7, 2005 and December 16, 2008, respectively.

(2) The quantity of UN3393, Organometallic substance, solid, pyrophoric, water-reactive (aluminum alkyl mixture) may not exceed 150 kg net mass per IBC.

b. **TESTING** - Each IBC must be certified in accordance with 49 CFR Part 178, Subpart O and qualified and maintained in accordance with 49 CFR Part 180, Subpart D.

c. **OPERATIONAL CONTROLS** -

(1) The bottom ball valve must have a locking pin and be protected from impact during transportation.

(2) Unloading pressure may not exceed 60 psig.
8. **SPECIAL PROVISIONS:**

   a. A person who is not a holder of this special permit who receives a package covered by this special permit may reoffer it for transportation provided no modification or change is made to the package and it is reoffered for transportation in conformance with this special permit and the HMR.

   b. A current copy of this special permit must be maintained at each facility where the package is offered or reoffered for transportation.

   c. Each IBC must be plainly and durably marked “DOT-SP 15735” as specified in §§ 172.302(b) and (c).

9. **MODES OF TRANSPORTATION AUTHORIZED:** Motor Vehicle.

10. **MODAL REQUIREMENTS:** A current copy of this special permit must be carried aboard each motor vehicle used to transport packages covered by this special permit.

11. **COMPLIANCE:** Failure by a person to comply with any of the following may result in suspension or revocation of this special permit and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:

   o All terms and conditions prescribed in this special permit and the Hazardous Materials Regulations, 49 CFR Parts 171-180.

   o Persons operating under the terms of this special permit must comply with the security plan requirement in Subpart I of Part 172 of the HMR, when applicable.

   o Registration required by § 107.601 et seq., when applicable.

Each "Hazmat employee", as defined in § 171.8, who performs a function subject to this special permit must receive training on the requirements and conditions of this special permit in addition to the training required by §§ 172.700 through 172.704.
No person may use or apply this special permit, including display of its number, when this special permit has expired or is otherwise no longer in effect.

Under Title VII of the Safe, Accountable, Flexible, Efficient Transportation Equity Act: A Legacy for Users (SAFETEA-LU)—“The Hazardous Materials Safety and Security Reauthorization Act of 2005” (Pub. L. 109-59), 119 Stat. 1144 (August 10, 2005), amended the Federal hazardous materials transportation law by changing the term “exemption” to “special permit” and authorizes a special permit to be granted up to two years for new special permits and up to four years for renewals.

12. REPORTING REQUIREMENTS: Shipments or operations conducted under this special permit are subject to the Hazardous Materials Incident Reporting requirements specified in 49 CFR §§ 171.15 - Immediate notice of certain hazardous materials incidents, and 171.16 - Detailed hazardous materials incident reports. In addition, the grantee(s) of this special permit must notify the Associate Administrator for Hazardous Materials Safety, in writing, of any incident involving a package, shipment or operation conducted under terms of this special permit.

Issued in Washington, D.C.:

[Signature]

for Dr. Magdy El-Sibaie
Associate Administrator for Hazardous Materials Safety

Copies of this special permit may be obtained by accessing the Hazardous Materials Safety Homepage at http://hazmat.dot.gov/sp_app/special_permits/spec_perm_index.htm. Photo reproductions and legible reductions of this special permit are permitted. Any alteration of this special permit is prohibited.

PO: BenMoore/TG