

January 4, 2012



U.S. Department
of Transportation

East Building, PHH - 30
1200 New Jersey Avenue, Southeast
Washington, D.C. 20590

**Pipeline and Hazardous
Materials Safety Administration**

DOT-SP 14741
(FIRST REVISION)

EXPIRATION DATE: January 31, 2015

(FOR RENEWAL, SEE 49 CFR § 107.109)

1. GRANTEE: Weatherford International
Fort Worth, TX
2. PURPOSE AND LIMITATIONS:
 - a. This special permit authorizes the manufacture, marking, sale and use of non-DOT specification high voltage accelerators for the transportation in commerce of sulfur hexafluoride. This special permit provides no relief from the Hazardous Materials Regulations (HMR) other than as specifically stated herein. The most recent revision supersedes all previous revisions.
 - b. The safety analyses performed in development of this special permit only considered the hazards and risks associated with transportation in commerce. The safety analyses did not consider the hazards and risks associated with consumer use, use as a component of a transport vehicle or other device, or other uses not associated with transportation in commerce.
3. REGULATORY SYSTEM AFFECTED: 49 CFR Parts 106, 107 and 171-180.
4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR § 173.304a (a) (2) in that the prescribed packaging is not authorized, except as specified therein.
5. BASIS: This special permit is based on the application of Weatherford International dated February 23, 2011, submitted in accordance with § 107.109.

January 4, 2012

6. HAZARDOUS MATERIALS (49 CFR § 172.101):

Hazardous Material Description			
Proper Shipping Name	Hazard Class/ Division	Identification Number	Packing Group
Sulfur hexafluoride	2.2	UN1080	N/A
Radioactive material, excepted package - instruments or articles	7	UN2911	N/A

7. SAFETY CONTROL MEASURES:

a. PACKAGING - Packaging prescribed is a high voltage accelerator system, consisting of stainless steel outer housing and end caps, mechanically sealed to form a cylinder. The interior contains electronic components, a vacuum tube containing an excepted amount of radioactive material, and an inner pressure vessel containing sulfur hexafluoride gas. The inner pressure vessel may not be charged with sulfur hexafluoride to a pressure exceeding 120 psig at 70°F. The high voltage accelerator system is not equipped with a pressure relief device. The system must be in conformance with drawings on file with the Office of Hazardous Materials Special Permits and Approvals (OHMSPA).

b. TESTING -

(1) At the time of manufacture, each inner pressure vessel must be hydrostatically pressure tested to at least 400 psig without evidence of leakage. Each completed high voltage accelerator system with all pressure containing components must be pressure tested to at least 2,000 psig without evidence of leakage.

(2) Only Weatherford International is authorized to test/refurbish/certify new or used high voltage accelerator systems for shipment. Each high voltage accelerator system must be serviced in accordance with the Weatherford International procedures detailed in the application for special permit on file with the OHMSPA.

January 4, 2012

c. OPERATIONAL CONTROLS -

(1) The high voltage accelerator system must be over packed in strong outside containers.

(2) Each outside packaging must be marked "DOT-SP 14741"

8. SPECIAL PROVISIONS:

a. In accordance with the provisions of Paragraph (b) of § 173.22a, persons may use the packaging authorized by this special permit for the transportation of the hazardous materials specified in paragraph 6, only in conformance with the terms of this special permit.

b. A person who is not a holder of this special permit, but receives a package covered by this special permit, may reoffer it for transportation provided no modification or change is made to the package and it is offered for transportation in conformance with this special permit and the HMR.

c. A current copy of this special permit must be maintained at each facility where the package is offered or reoffered for transportation.

d. Each packaging manufactured under the authority of this special permit must be either (1) marked with the name of the manufacturer and location (city and state) of the facility at which it is manufactured or (2) marked with a registration symbol designated by the Office of Hazardous Materials Special Permits and Approvals for a specific manufacturing facility.

e. A current copy of this special permit must be maintained at each facility where the package is manufactured under this special permit. It must be made available to a DOT representative upon request.

9. MODES OF TRANSPORTATION AUTHORIZED: Motor Vehicle, rail freight, cargo vessel, cargo aircraft only, and passenger-carrying aircraft.

January 4, 2012

10. MODAL REQUIREMENTS: A current copy of this special permit must be carried aboard each cargo vessel or aircraft used to transport packages covered by this special permit. The shipper must furnish a copy of this special permit to the air carrier before or at the time the shipment is tendered.
11. COMPLIANCE: Failure by a person to comply with any of the following may result in suspension or revocation of this special permit and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:
 - o All terms and conditions prescribed in this special permit and the Hazardous Materials Regulations, 49 CFR Parts 171-180.
 - o Persons operating under the terms of this special permit must comply with the security plan requirement in Subpart I of Part 172 of the HMR, when applicable.
 - o Registration required by § 107.601 et seq., when applicable.

Each "Hazmat employee", as defined in § 171.8, who performs a function subject to this special permit must receive training on the requirements and conditions of this special permit in addition to the training required by §§ 172.700 through 172.704.

No person may use or apply this special permit, including display of its number, when this special permit has expired or is otherwise no longer in effect.

Under Title VII of the Safe, Accountable, Flexible, Efficient Transportation Equity Act: A Legacy for Users (SAFETEA-LU)—"The Hazardous Materials Safety and Security Reauthorization Act of 2005" (Pub. L. 109-59), 119 Stat. 1144 (August 10, 2005), amended the Federal hazardous materials transportation law by changing the term "exemption" to "special permit" and authorizes a special permit to be granted up to two years for new special permits and up to four years for renewals.

12. REPORTING REQUIREMENTS: Shipments or operations conducted under this special permit are subject to the Hazardous Materials Incident Reporting requirements specified in 49 CFR §§ 171.15 Immediate notices of certain hazardous

January 4, 2012

materials incidents, and 171.16 Detailed hazardous materials incident reports. In addition, the grantee(s) of this special permit must notify the Associate Administrator for Hazardous Materials Safety -- OHMEA, in writing, of any incident involving a package, shipment or operation conducted under terms of this special permit.

Issued in Washington, D.C.:



for Dr. Magdy El-Sibaie
Associate Administrator for Hazardous Materials Safety

Address all inquiries to: Associate Administrator for Hazardous Materials Safety, Pipeline and Hazardous Material Safety Administration, U.S. Department of Transportation, East Building PHH-30, 1200 New Jersey Avenue, Southeast, Washington, D.C. 20590.

Copies of this special permit may be obtained by accessing the Hazardous Materials Safety Homepage at http://hazmat.dot.gov/sp_app/special_permits/spec_perm_index.htm Photo reproductions and legible reductions of this special permit are permitted. Any alteration of this special permit is prohibited.

PO: SEG