1. **GRANTEE**: Arkema, Inc.
   Philadelphia, PA

2. **PURPOSE AND LIMITATION**:  
   a. This special permit authorizes the transportation in commerce of approximately 442,277 cylinders, overpacked in cartons that were inadvertently printed with the incorrect size hazard warning labels. This special permit provides no relief from the Hazardous Materials Regulations (HMR) other than as specifically stated herein.
   
   b. The safety analyses performed in development of this special permit only considered the hazards and risks associated with transportation in commerce.
   
   c. No party status will be granted to this special permit.


4. **REGULATIONS FROM WHICH EXEMPTED**: 49 CFR § 172.407(c)(1) in that the labels do not meet the prescribed size specifications; and § 172.301(c) in that marking the special permit number on each carton is waived.

5. **BASIS**: This special permit is based on the application of Arkema, Inc. dated January 28, 2008, submitted in accordance with § 107.117 and a determination that it is necessary to prevent significant economic loss and an additional application dated March 12, 2008.
6. HAZARDOUS MATERIALS (49 CFR § 172.101):

<table>
<thead>
<tr>
<th>Hazardous Materials Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Proper shipping name</strong></td>
</tr>
<tr>
<td>Chlorodifluoromethane or Refrigerant gas R 22</td>
</tr>
</tbody>
</table>

7. SAFETY CONTROL MEASURES:

PACKAGING - The packaging consists of 442,277 DOT specification 39 cylinders that contain Chlorodifluoromethane, overpacked in cartons that were inadvertently printed with hazard warning labels that do not conform with the size specifications in § 172.407(c)(1).

8. SPECIAL PROVISIONS:

a. A current copy of this special permit must be maintained at each facility where the package is offered or reoffered for transportation.

b. Each label on each carton is not required to meet the size specifications of 100mm square as required in 172.407(c).

9. MODES OF TRANSPORTATION AUTHORIZED: Motor Vehicle, cargo vessel and rail freight.

10. MODAL REQUIREMENTS:

A current copy of this special permit must be carried aboard each cargo vessel or motor vehicle used to transport packages covered by this special permit.
11. **COMPLIANCE:** Failure by a person to comply with any of the following may result in suspension or revocation of this special permit and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:

- All terms and conditions prescribed in this special permit and the Hazardous Materials Regulations, 49 CFR Parts 171-180.
- Persons operating under the terms of this special permit must comply with the security plan requirement in Subpart I of Part 172 of the HMR, when applicable.
- Registration required by §107.601 et seq., when applicable.

Each "Hazmat employee", as defined in §171.8, who performs a function subject to this special permit must receive training on the requirements and conditions of this special permit in addition to the training required by §§172.700 through 172.704.

No person may use or apply this special permit, including display of its number, when this special permit has expired or is otherwise no longer in effect.

Under Title VII of the Safe, Accountable, Flexible, Efficient Transportation Equity Act: A Legacy for Users (SAFETEA-LU)- 'The Hazardous Materials Safety and Security Reauthorization Act of 2005' (Pub. L. 109-59), 119 Stat. 1144 (August 10, 2005), amended the Federal hazardous materials transportation law by changing the term 'exemption' to 'special permit' and authorizes a special permit to be granted up to two years for new special permits and up to four years for renewals.

12. **REPORTING REQUIREMENTS:** Shipments or operations conducted under this special permit are subject to the Hazardous Materials Incident Reporting requirements specified in 49 CFR §§171.15 - Immediate notice of certain hazardous materials incidents, and 171.16 - Detailed
hazardous materials incident reports. In addition, the grantee(s) of this special permit must notify the Associate Administrator for Hazardous Materials Safety, in writing, of any incident involving a package, shipment or operation conducted under terms of this special permit.

Issued in Washington, D.C.:

[Signature]

for Theodore L. Willke
Associate Administrator for Hazardous Materials Safety


Copies of this special permit may be obtained by accessing the Hazardous Materials Safety Homepage at http://hazmat.dot.gov/sp_app/special_permits/spec_perm_index.htm

Photo reproductions and legible reductions of this special permit are permitted. Any alteration of this special permit is prohibited.

PO: MAZZULLO