1. **GRANTEE:** (See individual authorization letter)

2. **PURPOSE AND LIMITATION:**
   
   a. This special permit authorizes the transportation in commerce of certain PG III solid hazardous materials in non-DOT specification bulk flexible packaging. This special permit provides no relief from the Hazardous Materials Regulations (HMR) other than as specifically stated herein. The most recent revision supersedes all previous revisions.

   b. The safety analyses performed in the development of this special permit only considered the hazards and risks associated with the transportation in commerce.

   c. Unless otherwise stated herein, this special permit consists of the special permit authorization letter issued to the grantee together with this document.

3. **REGULATORY SYSTEM AFFECTED:** 49 CFR Parts 106, 107 and 171-180.

4. **REGULATIONS FROM WHICH EXEMPTED:** 49 CFR § 173.240(c) in that a non-DOT specification package is not authorized, except as specified herein and § 172.302(c) in that the special permit number need not be marked on the bulk packaging.

5. **BASIS:** This special permit is based on the application of Alcoa Inc. dated January 22, 2009 submitted in accordance with § 107.105 and the public proceeding thereon and additional information dated January 22, 2009.
6. HAZARDOUS MATERIALS (49 CFR § 172.101):

<table>
<thead>
<tr>
<th>Hazardous Materials Description</th>
<th>Hazard Class/Division</th>
<th>Identification Number</th>
<th>Packing Group</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum smelting by-products or Aluminum remelting by-products</td>
<td>4.3</td>
<td>UN3170</td>
<td>III</td>
</tr>
<tr>
<td>Environmentally hazardous substances, solid, n.o.s.</td>
<td>9</td>
<td>UN3077</td>
<td>III</td>
</tr>
</tbody>
</table>

7. SAFETY CONTROL MEASURES:

a. PACKAGING - Packaging prescribed is a non-DOT specification flexible bulk packaging with a maximum capacity not exceeding 264 cubic feet (7.5 cubic meters) and 24,000 pounds (10,900 kilograms) tested in accordance with the requirements of 49 CFR Subpart O as applicable to flexible intermediate bulk containers, except as follows:

§ 178.812 Top lift test

* * * * *

(c) * * *

(3) * * *

(iii) Apply a constant downward force through a specially designed platen. The platen will be a minimum of 60 percent and a maximum of 100 percent of the cross sectional surface area of the flexible IBC.

§ 178.817 Righting test

* * * * *

(c) Test Method. The flexible IBC, lying on its side, must be lifted at a speed of at least 0.1 m/second (0.33 ft/s) to an upright position, clear of the floor, by four lifting devices when eighteen are provided.

* * * * *
b. OPERATIONAL CONTROLS –

(1) Packages must be sift-proof and must prevent water from reaching the hazardous material.

(2) Packages must be provided with sufficient ventilation to preclude dangerous accumulation of flammable, corrosive or toxic gaseous emissions.

(3) The material must be loaded dry.

(4) Packages must be secured, when transported by motor vehicle, in accordance with 49 CFR §§ 393.100 through 393.106.

(5) Each package being transported by rail in a freight container or transport vehicle must be blocked and braced so that it cannot fall or slide.

8. SPECIAL PROVISIONS:

a. A person who is not a holder of this special permit who receives a package covered by this special permit may reoffer it for transportation provided no modification or change is made to the package or its contents and it is reoffered for transportation in conformance with this special permit and the HMR.

b. A current copy of this special permit must be maintained at each facility where the package is offered or reoffered for transportation.

9. MODES OF TRANSPORTATION AUTHORIZED: Motor vehicle, cargo vessel, and rail freight.

10. MODAL REQUIREMENTS: A current copy of this special permit must be carried aboard each cargo vessel or motor vehicle used to transport packages covered by this special permit.

11. COMPLIANCE: Failure by a person to comply with any of the following may result in suspension or revocation of this special permit and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:
o All terms and conditions prescribed in this special permit and the Hazardous Materials Regulations, 49 CFR Parts 171-180.

o Persons operating under the terms of this special permit must comply with the security plan requirement in Subpart I of Part 172 of the HMR, when applicable.

o Registration required by § 107.601 et seq., when applicable.

Each "Hazmat employee", as defined in § 171.8, who performs a function subject to this special permit must receive training on the requirements and conditions of this special permit in addition to the training required by §§ 172.700 through 172.704.

No person may use or apply this special permit, including display of its number, when this special permit has expired or is otherwise no longer in effect.

Under Title VII of the Safe, Accountable, Flexible, Efficient Transportation Equity Act: A Legacy for Users (SAFETEA-LU)—"The Hazardous Materials Safety and Security Reauthorization Act of 2005" (Pub. L. 109-59, 119 Stat. 1144 (August 10, 2005), amended the Federal hazardous materials transportation law by changing the term "exemption" to "special permit" and authorizes a special permit to be granted up to two years for new special permits and up to four years for renewals.

12. REPORTING REQUIREMENTS: Shipments or operations conducted under this special permit are subject to the Hazardous Materials Incident Reporting requirements specified in 49 CFR §§ 171.15 - Immediate notice of certain hazardous materials incidents, and 171.16 - Detailed hazardous
materials incident reports. In addition, the grantee(s) of this special permit must notify the Associate Administrator for Hazardous Materials Safety, in writing, of any incident involving a package, shipment or operation conducted under terms of this special permit.

Issued in Washington, D.C.:

for Theodore L. Willke
Associate Administrator for Hazardous Materials Safety


Copies of this special permit may be obtained by accessing the Hazardous Materials Safety Homepage at http://hazmat.dot.gov/sp_app/special_permits/spec_perm_index.htm. Photo reproductions and legible reductions of this special permit are permitted. Any alteration of this special permit is prohibited.

PO: Moore:DB