1. GRANTEE: (See individual authorization letter)

2. PURPOSE AND LIMITATION:
   a. This special permit authorizes the transportation in commerce of certain UN3H1 jerricans, containing ammonia solutions, which exceed the vapor pressure requirements. The jerricans must be transported within temperature controlled vehicles. This special permit provides no relief from the Hazardous Materials Regulations (HMR) other than as specifically stated herein. The most recent revision supersedes all previous revisions.
   b. The safety analyses performed in development of this special permit only considered the hazards and risks associated with transportation in commerce.
   c. No additional party status will be granted to this special permit. This special permit consists of the special permit authorization letter issued to the grantee together with this document.


4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR § 173.24a(b)(4) in that the jerricans, containing ammonia solutions, may not exceed the vapor pressure requirements, except as specified herein.

5. BASIS: This special permit is based on the application of KMG Electronic Chemicals dated March 31, 2010, submitted in accordance with § 107.107.
6. **HAZARDOUS MATERIALS (49 CFR § 172.101):**

<table>
<thead>
<tr>
<th>Hazardous Materials Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Proper Shipping Name</strong></td>
</tr>
<tr>
<td>Ammonia solutions, relative density less than 0.888 and 0.957 at 15 degrees C in water, with more than 10 percent but not more than 35 percent ammonia.</td>
</tr>
</tbody>
</table>

7. **SAFETY CONTROL MEASURES:**

a. **PACKAGING** - Packagings prescribed are high density polyethylene, 5 gallon UN31H jerricans certified to UN3H1/Y1.8/250 as a minimum.

b. **OPERATIONAL CONTROLS** -

   (1) Shipment must be made by private or a dedicated contract carrier utilizing temperature controlled vehicles which maintain the temperature of the ammonia solution below that which would result in the internal pressure of the jerricans exceeding 125 kPa.

   (2) The driver must be trained in accordance with the refrigeration system failure plan and the specific emergency action guidance plan on file with the Office of Hazardous Materials Special Permits and Approvals. The plans must be carried on the motor vehicle for all shipments made under this special permit.

8. **SPECIAL PROVISIONS:**

a. A current copy of this special permit must be maintained at each facility where the package is offered for transportation.

b. Each jerrican must be marked “DOT-SP 12340” in accordance with the requirements contained in § 172.301(c).
9. **MODES OF TRANSPORTATION AUTHORIZED:** Motor vehicle.

10. **MODAL REQUIREMENTS:** A current copy of this special permit and the emergency action guidance plan must be carried aboard each motor vehicle used to transport packages covered by this special permit.

11. **COMPLIANCE:** Failure by a person to comply with any of the following may result in suspension or revocation of this special permit and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:

   - All terms and conditions prescribed in this special permit and the Hazardous Materials Regulations, 49 CFR Parts 171-180.
   - Persons operating under the terms of this special permit must comply with the security plan requirement in Subpart I of Part 172 of the HMR, when applicable.
   - Registration required by § 107.601 et seq., when applicable.

Each "Hazmat employee", as defined in § 171.8, who performs a function subject to this special permit must receive training on the requirements and conditions of this special permit in addition to the training required by §§ 172.700 through 172.704.

No person may use or apply this special permit, including display of its number, when this special permit has expired or is otherwise no longer in effect.

Under Title VII of the Safe, Accountable, Flexible, Efficient Transportation Equity Act: A Legacy for Users (SAFETEA-LU) - 'The Hazardous Materials Safety and Security Reauthorization Act of 2005' (Pub. L. 109-59), 119 Stat. 1144 (August 10, 2005), amended the Federal hazardous materials transportation law by changing the term "exemption" to "special permit" and authorizes a special permit to be granted up to two years for new special permits and up to four years for renewals.
12. REPORTING REQUIREMENTS: Shipments or operations conducted under this special permit are subject to the Hazardous Materials Incident Reporting requirements specified in 49 CFR §§ 171.15 - Immediate notice of certain hazardous materials incidents, and 171.16 - Detailed hazardous materials incident reports. In addition, the grantee(s) of this special permit must notify the Associate Administrator for Hazardous Materials Safety, in writing, of any incident involving a package, shipment or operation conducted under terms of this special permit.

Issued in Washington, D.C.

Diane LeValle
for Dr. Magdy El-Sibaie
Associate Administrator for Hazardous Materials Safety


Copies of this special permit may be obtained by accessing the Hazardous Materials Safety Homepage at http://hazmat.dot.gov/sp_app/special_permits/spec_perm_index.htm
Photo reproductions and legible reductions of this special permit are permitted. Any alteration of this special permit is prohibited.

PO: dl