DOT-E 12248
(FIRST REVISION)

EXPIRATION DATE: May 31, 2005

(FOR RENEWAL, SEE 49 CFR § 107.109)

1. GRANTEE: Ciba Specialty Chemicals Corporation
   High Point, NC

2. PURPOSE AND LIMITATION:
   a. This exemption authorizes the transportation in commerce
      of certain DOT Specification IM-101 steel portable tanks
      containing a corrosive solid, flammable, material. This
      exemption provides no relief from the Hazardous Materials
      Regulations (HMR) other than as specifically stated herein.
   b. The safety analyses performed in development of this
      exemption only considered the hazards and risks associated
      with transportation in commerce.

3. REGULATORY SYSTEM AFFECTED: 49 CFR Parts 106, 107 and 171-
   180.

   Materials Table, Column 7 (Special Provisions), in that a
   DOT Specification IM 101 steel portable tank is not
   authorized except as specified herein.

5. BASIS: This exemption is based on the application of Ciba
   Specialty Chemicals Corporation dated June 23, 2003,
   submitted in accordance with § 107.109.
6. **HAZARDOUS MATERIALS (49 CFR § 172.101):**

<table>
<thead>
<tr>
<th>Proper Shipping Name/ Hazardous Materials Description</th>
<th>Hazard Class/ Division</th>
<th>Identification Number</th>
<th>Packing Group</th>
</tr>
</thead>
<tbody>
<tr>
<td>Corrosive solid, flammable, n.o.s. (sodium t-pentylate and t-pentyl alcohol)</td>
<td>8</td>
<td>UN2921</td>
<td>II</td>
</tr>
</tbody>
</table>

7. **SAFETY CONTROL MEASURES:**

a. **PACKAGING** - Packaging prescribed is a DOT Specification IM 101 stainless steel portable tank which conforms with IM Tank Configuration Code T15 as described in § 172.102(c)(7). Additionally, each tank must have a minimum test pressure of 6 bars, a steam-heating jacket and must be mounted in an ISO frame.

b. **TESTING** - Each tank must be requalified in accordance with § 173.32b for DOT Specification IM 101 portable tanks.

c. **OPERATIONAL CONTROLS** -

(1) After loading, the material authorized by this exemption must be cooled for a sufficient amount of time to ensure that it is a solid prior to transportation in commerce.

(2) Amyl alcohol may be transported in a tank authorized by this exemption without removing the exemption number from the tank.

8. **SPECIAL PROVISIONS:**

a. A person who is not a holder of this exemption who receives a package covered by this exemption may reoffer it for transportation provided no modification or change is made to the package or its contents and it is reoffered for transportation in conformance with this exemption and the HMR.
b. A current copy of this exemption must be maintained at each facility where the package is offered or reoffered for transportation.

c. Each portable tank must be marked "DOT-E 12248" on both sides near the middle as specified in §§ 172.302(b) and (c).

9. **MODES OF TRANSPORTATION AUTHORIZED**: Motor vehicle, rail freight and cargo vessel.

10. **MODAL REQUIREMENTS**: A current copy of this exemption must be carried aboard each cargo vessel or motor vehicle used to transport packages covered by this exemption.

11. **COMPLIANCE**: Failure by a person to comply with any of the following may result in suspension or revocation of this exemption and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:

   o All terms and conditions prescribed in this exemption and the Hazardous Materials Regulations, 49 CFR Parts 171-180.

   o Registration required by § 107.601 et seq., when applicable.

   Each "Hazmat employee", as defined in § 171.8, who performs a function subject to this exemption must receive training on the requirements and conditions of this exemption in addition to the training required by §§ 172.700 through 172.704.

   No person may use or apply this exemption, including display of its number, when this exemption has expired or is otherwise no longer in effect.

12. **REPORTING REQUIREMENTS**: The carrier is required to report any incident involving loss of packaging contents or packaging failure to the Associate Administrator for Hazardous Materials Safety (AAHMS) as soon as practicable. (Sections 171.15 and 171.16 apply to any activity undertaken under the authority of this exemption.) In addition, the holder(s) of this exemption must inform the AAHMS, in writing, of any incident involving the package and shipments made under the terms of this exemption.
Continuation of DOT-E 12248 (1st rev.)

Issued in Washington, D.C.:

[Signature]

Robert A. McGuire
Associate Administrator for
Hazardous Materials Safety

JUL 1 2003
(DATE)

Address all inquiries to: Associate Administrator for Hazardous Materials Safety, Research and Special Programs Administration, Department of Transportation, Washington, D.C. 20590. Attention: DHM-31.

Copies of this exemption may be obtained by accessing the Hazardous Materials Safety Homepage at http://hazmat.dot.gov/exemptions Photo reproductions and legible reductions of this exemption are permitted. Any alteration of this exemption is prohibited.

PO: PTO/am