1. GRANTEE: (See individual authorization letter)

2. PURPOSE AND LIMITATION:

   a. This special permit authorizes the transportation in commerce of packages containing Acrolein, stabilized, Division 6.1, to be exempted from the segregation requirements, when shipped via highway. This special permit provides no relief from the Hazardous Materials Regulations (HMR) other than as specifically stated herein. The most recent revision supersedes all previous revisions.

   b. The safety analyses performed in development of this special permit only considered the hazards and risks associated with transportation in commerce.

   c. Unless otherwise stated herein, this special permit consists of the special permit authorization letter issued to the grantee together with this document.


4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR § 177.848(d) in that segregation is required, except as provided herein.

5. BASIS: This special permit is based on the application of Multi-Chem Group, LLC dated January 8, 2010, submitted in accordance with § 107.107.
6. **HAZARDOUS MATERIALS (49 CFR § 172.101):**

<table>
<thead>
<tr>
<th>Proper Shipping Name</th>
<th>Hazard Class/ Division</th>
<th>Identification number</th>
<th>Packing Group</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acrolein, stabilized</td>
<td>6.1</td>
<td>UN1092</td>
<td>I</td>
</tr>
</tbody>
</table>

7. **SAFETY CONTROL MEASURES:**


   b. This special permit authorizes transportation by private carriage only. The carrier must hold a "Satisfactory" safety rating as prescribed in 49 CFR Part 385.

   c. The packages authorized for shipment under this special permit may only be loaded with Class 3, Class 8 and Division 4.1 materials in Packing Group II and III.

8. **SPECIAL PROVISIONS:** A current copy of this special permit must be maintained at each facility where the package is offered or reoffered for transportation.

9. **MODES OF TRANSPORTATION AUTHORIZED:** Motor vehicle.

10. **MODAL REQUIREMENTS:** A current copy of this special permit must be carried aboard each motor vehicle used to transport packages covered by this special permit.

11. **COMPLIANCE:** Failure by a person to comply with any of the following may result in suspension or revocation of this special permit and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:

   o All terms and conditions prescribed in this special permit and the Hazardous Materials Regulations, 49 CFR Parts 171-180.

   o Persons operating under the terms of this special permit must comply with the security plan requirement in Subpart I of Part 172 of the HMR, when applicable.
Registration required by § 107.601 et seq., when applicable.

No person may use or apply this special permit, including display of its number, when the special permit has expired or is otherwise no longer in effect.

Each "Hazmat employee", as defined in § 171.8, who performs a function subject to this special permit must receive training on the requirements and conditions of this special permit in addition to the training required by §§ 172.700 through 172.704.

Under Title VII of the Safe, Accountable, Flexible, Efficient Transportation Equity Act: A Legacy for Users (SAFETEA-LU) - 'The Hazardous Materials Safety and Security Reauthorization Act of 2005' (Pub. L. 109-59), 119 Stat. 1144 (August 10, 2005), amended the Federal hazardous materials transportation law by changing the term "exemption" to "special permit" and authorizes a special permit to be granted up to two years for new special permits and up to four years for renewals.

12. REPORTING REQUIREMENTS: Shipments or operations conducted under this special permit are subject to the Hazardous Materials Incident Reporting requirements specified in 49 CFR §§ 171.15 - Immediate notice of certain hazardous materials incidents, and 171.16 - Detailed hazardous materials incident reports. In addition, the grantee(s) of this special permit must notify the Associate Administrator for Hazardous Materials Safety, in writing, of any incident involving a package, shipment or operation conducted under terms of this special permit.

Issued in Washington, D.C.:

Diane LaValle
for Dr. Magdy El-Sibaie
Associate Administrator for Hazardous Materials Safety

Copies of this special permit may be obtained by accessing the Hazardous Materials Safety Homepage at http://hazmat.dot.gov/sp_app/special_permits/spec_perm_index.htm
Photo reproductions and legible reductions of this special permit are permitted. Any alteration of this special permit is prohibited.

PO: GEC/dl