U.S. Department
of Transportation

**Research and
Special Programs
Administration**

400 Seventh Street, S.W.
Washington, D.C. 20590

JAN 12 1994

DOT-E 10651

EXPIRATION DATE: June 30, 1995

(FOR RENEWAL, SEE 49 CFR SECTION 107.105)

1. **GRANTEE:** Ashland Chemical Inc., a subsidiary of Ashland Oil, Inc., Columbus, Ohio.

2. **PURPOSE AND LIMITATION:** This exemption authorizes the transportation in commerce of triethylamine, in a DOT Specification 4BW cylinder, subject to the limitations and special requirements specified herein, and provides no relief from any regulation other than as specifically stated.

3. **REGULATORY SYSTEM AFFECTED:** 49 CFR Parts 106, 107 and 171 -180.

4. **REGULATIONS FROM WHICH EXEMPTED:** 49 CFR Section 173.34(e)(10).

5. **BASIS.** This exemption is based on Ashland Chemical Inc.'s application dated June 24, 1991, submitted in accordance with 49 CFR 107.103 and public proceeding thereon.

6. **HAZARDOUS MATERIALS (49 CFR 172.101).**

Hazardous materials description/proper shipping name	Hazard Class/ Division	Identifica -tion number	Pack-ing Group
Triethylamine	3	UN 1296	II

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7. PACKAGING AND SAFETY CONTROL MEASURES.

a. PACKAGING. Packaging prescribed is a DOT Specification 4BW cylinder, which is used exclusively for triethylamine (free from corroding compounds).

b. TESTING. Each cylinder must be retested, reinspected, and marked as prescribed in 49 CFR 179.34(e)(10).

c. MARKING. Each cylinder must be plainly and durably marked "DOT E-10651".

9. MODES OF TRANSPORTATION AUTHORIZED. Motor vehicle.

10. MODAL REQUIREMENTS. None as a requirement of this exemption.

11. COMPLIANCE. Failure by a person to comply with any of the following may result in suspension or revocation of this exemption and penalties prescribed by the Hazardous Materials Transportation Act:

- All terms and conditions prescribed in this exemption and the Hazardous Materials Regulations, Parts 171-180.
- Registration required by 49 CFR 107.601 et seq., when applicable.

Any use or application of this exemption, including display of its number, when the exemption has expired or is otherwise no longer in effect unless a regulation has been amended making the exemption no longer necessary.

12. REPORTING REQUIREMENTS. The carrier is required to report any incident involving loss of packaging contents or packaging failure to the Associate Administrator for Hazardous Materials Safety (AAHMS) as soon as practicable. (49 CFR 171.15 and 171.16 apply to any activity undertaken under the authority of this exemption.) In addition, the holder(s) of this exemption must also inform the AAHMS, in writing, as soon as practicable of any incidents involving the package and shipments made under this exemption.

Issued at Washington, D.C.:

JAN 12 1994

Alan I. Roberts
Associate Administrator
for Hazardous Materials Safety

(DATE)

Address all inquiries to: Associate Administrator for Hazardous Materials Safety, Research and Special Programs Administration, Department of Transportation, Washington, D.C. 20590. Attention: DHM-31.

The original of this exemption is on file at the above office. Photo reproductions and legible reductions of this exemption are permitted. Any alteration of this exemption is prohibited.

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